

Technical Parameter of CSD-EBS Double-station(Big bottle)Extrusion Blow Molding Machine					
Model	Unit	CSD-EBS50	CSD-EBS60	CSD-EBS70	CSD-EBS80
Screw Diameter	mm	50	60	70	80
Extrusion Capacity PP, PE	kg/h	36	55	70	100
Cycle	s	7	9	10	12
Screw	L:D	24:1	26:1	26:1	26:1
Mold Center Distance	mm				
Screw Rotating Speed	R/min	10-85	10-80	10-75	10-75
Mold Stroke	mm	120-300	150-390	220-520	280-600
Max.Mold Dimension(W×H)	mm	300×300	360×360	400×360	500×480
Drive Motor Capacity	kw	11	18.5	25	37
Hydraulic Pump Capacity	kw	7.5	9	11	15
Heating Capacity	kw	7.2	10	12.4	15
Number of Heaters		3	4	6	6
Clamping Force	Kn	40	70	85	120
Transfer Displacement Stroke	mm	340	390	440	550
Air Pressure	Kgf/cm ²	6-8	6-8	6-8	6-8
Air Consumption	M ³ /min	0.4	0.5	0.6	0.8
Cooling Water Pressure	Kgf/cm ²	3	3	3	3
Cooling Water Consumption	L/min	30	40	60	70
Product Weight	G	8-120	30-380	40-430	55-550
Machine Weight	Kg				
Dimension	mm	2900×3000×2400	3300×3200×2800	3800×2800×2700	