

SEMI-AUTOMATIC BLOW MOLDING MACHINES				
Item	Unit	TECHNICAL DATA		
		CSD-2P/CSD-2	CSD-3P/CSD-3	CSD-2P-4
Max.Volume of Product	L	2×2 / 1×3	2×2 / 1×7	1.5×4
Production Capacity	Pcs/h	840-360	840-360	1300
Neck Size of Product	mm	<75	<75	28-32
Useful Area of Mould Plate	mm	380×290	380×290	560×300
Max.Mould Thickness	mm	200	280	280
Min.Mould Thickness	mm	120	170	170
Mould Stroke	mm	135	210	265
Clamping Force	kn	80	80	100
Stretching Stroke	mm	410	410	500
Working Pressure	Mpa	1.0-1.25	1.0-1.25	1.0-1.25
Blowing Air Pressure	Mpa	2.5-3.0	2.5-3.0	2.5-3.0
Power of Main Blower	kw	0.1	0.1	0.15
	A	0.5	0.5	0.75
Power of Preheater	kw	12	24	24
	A	18	36	36
Weight of Main Blower	kg	690	800	1500
Weight of Preheater	kg	280	380	380
Measurement of Main Blower	mm	1520×580×1750	1830×580×1800	2300×800×2000
Measurement of Preheater	mm	1350×485×1450	1450×700×1350	1800×750×1500