

SEMI-AUTOMATIC BLOW MOLDING MACHINE MODEN CSD-5P(PET)		
Item	UNIT	TECHNICAL DATA
Max. Volume of Product	L	3.8-26.6
Production Capacity	pcs/h	70-100
Neck Size of Product	mm	<100
Useful Area of Mould Plate	mm	410×440
Max.Mould Thickness	mm	400
Min.Mould Thickness	mm	350
Mould Stroke	mm	320
Clamping Force	kn	100
Stretching Stroke	mm	530
Working Pressure	Mpa	1.0-1.25
Blowing Air Pressure	Mpa	2.5-3.0
Power of Main Blower	kw	2
	A	4
Weight of Main Blower	kg	2100
Measurement of Main Blower	mm	2750×680×2100
Weight of Preheater	kg	560
Power of Preheater	kw	18
	A	27
Measurement of Preheater	mm	2200×750×1850
High Pressure Air Compressor	kw	9
	Mpa	3
	m³/min	0.7
	kg	770
Low Pressure Air Compressor	kw	7.5
	Mpa	1.25
	m³/min	0.8
	kg	340
Front & Rear Air Filter	Mpa	3
	m³/h	1.0
	mm	500×300×700
	kg	20
Voltage Regulator	KVA	50
	mm	800×620×1400
	kg	30
Air Dryer	m³/min	0.7
	kg	40